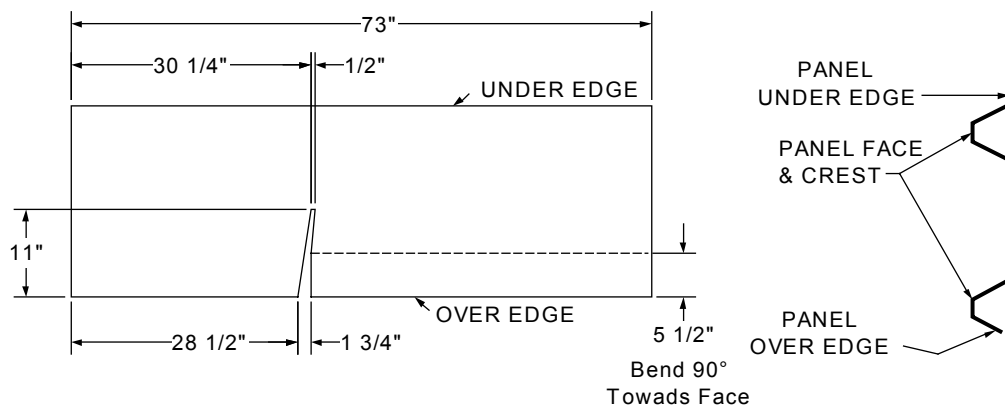


Forming And Cutting The Tailhouse To Winghouse Corner Paneling

There are four large panels that have to be cut and bent by hand. These are the tailhouse to winghouse and winghouse to nosehouse panels. The drawing and pictures below show how the tailhouse to winghouse panels are bent and where they go. These panels are also used to set the spacing for the foam closure strips at a later step.

Place a panel on your workstation with the face side up. Mark the panel per figure. Be sure to mark and cut the over edge of the panel. This will be the left corner panel.



After cutting, place this panel face down on your workstation. Place a 2"X1"X6' board under the panel and a 2"X4"X6' board on top of the panel. Align the panel bend line, the edge of the 2"X2" and the edge of the 2"X4" with the edge of your workstation. Use C-clamps to hold everything in place. Now make your bend.



Place a second panel on your workstation with the face side up. Mark the panel per figure below. Be sure to mark and cut the over edge of the panel. After cutting bend the panel as before. This will be the right corner panel.

