

Place the left fuselage wall part "A" in position and use C-clamps to hold it in place. Screw the panels together using three #14 STS at the top and three at the bottom.



Attach the remaining left hand wing panels in the same manner as you did the right hand wing panels.

#### **Wall Panels to Truss Attachment:**

Attaching the panels to the trusses needs to be done carefully. It is important to attach the panels in the exact location on the trusses in order for the doors to operate and seal properly.

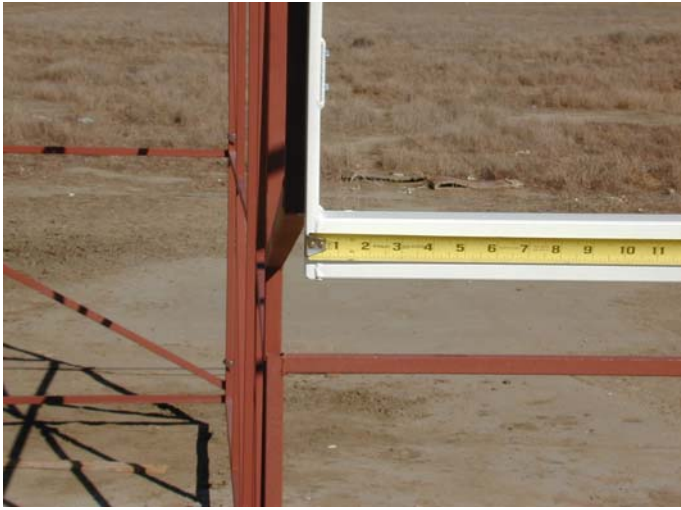
Using blocks of wood, block up the six corners of the hangar wall structure. When the corners are blocked to the proper height the wall attachment points should touch the trusses.



Using C-clamps fit and hold the left and right fuselage part "A" to the front truss. The top of part "A" should be flush with the top of the center horizontal truss beam. Screw the assembly together using #14 STS.



Measure 20' 6" from the center vertical truss plate and using #14 STS attach the wing walls to the truss.



Attach the tail wall to the tail truss as shown below using #14 STS.

